

# Investigation and Testing in EBCx

B2Q Associates, Inc. ©



# Investigation and Testing: Purpose

- To Determine How The Building Is Actually Operating and Compare It to The Owner's Current Needs
- Typically Focuses On Energy and Indoor Environmental Quality
- Goal Is To Establish The Current Baseline and Identify Improvements

# Roles and Responsibilities: EBCx Investigation & Testing

- EBCX Agent is the leader
- The best situation is if the Owner's staff is capable and available to conduct investigation and correction under the guidance of the EBCX Agent
- Who will do the actual testing; the owner, EBCX Agent, manufacturers representatives, subcontractors?

# Process Overview

- EBCx opportunities are uncovered during the Investigation Process via:
  - Interviewing the Owner's staff
  - Visual inspections during walkthroughs
  - Current air/water flows vs. current needs (TAB)
  - BAS Graphic & Trend Log reviews
  - Functional testing and improved sequences

# Interviewing the Owner's Staff

- The Owner's staff often knows many operational improvements which could be made
- Operators sometimes don't understand why things are the way they are because there has been poor documentation of the Basis of Design and subsequent changes
- They often have not been given the resources to make changes or to be adequately trained

# Walkthroughs – Information Gathering

- Gather information from BAS (graphics, trends)
- Look for failed end-devices (broken actuators, stuck dampers and valves)
- Look at condition of OA dampers and filtration
- Note position of hydronic balancing valves, operating temps and pressures, and VFD speeds
- Be cognizant of pressurization between spaces
- Make note of sensor locations
- Look above ceilings (primary air in the plenum – torn ductwork, VAVs with too much primary air)

# Role of TAB During EBCx Investigation

- Buildings cannot be controlled unless the fluid flows are the right quantities in the right places
- TAB and controls are integral
- Most building systems are never checked again after initial TAB yet conditions have changed
- Initial TAB may not have occurred
- Improperly balanced systems are the source of comfort and IAQ problems and wasted energy
- Typically OA ventilation quantities are checked

# Scope of TAB During EBCx Investigation

- Major pieces of equipment are checked (AHU's, exhaust fans, pumps, chillers, boilers)
- Building pressurization, static pressures, differential pressures, CO<sub>2</sub> levels, lighting levels are checked
- Sensors and instrumentation are recalibrated
- OA sensors, flow control sensors, flow sensors (water, AHU, and VAV boxes) are a big focus



# The Role of Building Automation Systems in EBCX

- The BAS is an important Cx tool
- The BAS is a window to reality
- The BAS can be used to investigate, diagnose and solve building operations
- Many EBCX Opportunities are related to Cx of the BAS Itself

# Evaluating the BAS

- Initially assess the extent of the BAS and it's functionality
  - Is the front end functioning?
  - What is the system type and architecture?
  - What problems does the owner have when using the BAS?

# Gathering Information from the BAS

- Get familiar with the systems/schematics
- Print the graphics – these screenshots usually show most of the setpoints and actuals
- Print time-of-day schedules as a group
- Print an all-points log to see what's connected to the BAS
- Review alarm report
- Print a disabled log

# BAS Investigation – Multiple Truths

- Compare drawings/sequences with actual programming and setpoints
  - Check setpoints against actuals
  - Check program against sequences
  - Review reset schedules
  - Evaluate static and differential pressures
  - Evaluate deadbands
  - Identify energy specific algorithms

# Common Roadblocks with BAS Investigation Process

- Lack of enabled trend logs
- Inability to handle necessary communications to effectively use trend logs
- Systems which have been modified but the changes have not been documented
- Unitary devices which do not communicate with the BAS

# Common Problems with the BAS

- Systems designed for comfort control and not energy management
- Control systems which were never commissioned!
- Control systems which have not been maintained
- Lack of points and/or meters
- Legacy systems which have minimal functionality
- Front end user interface with outdated software, poor communications capability, running on a PC which is loaded with malware

# What makes a good BAS graphic?

- Links to related graphics, sequences of operation, schedules, and "home".
- Set points versus actuals adjacent to each other
- Outside air conditions (temp/humidity/enthalpy) should be shown in the same location on all screens
- Indication of run status; on/off/manual
- Lead/Lag status; heating/cooling/economizer

# What makes a good BAS graphic?

- Sensor locations on graphic = sensor location in reality
- Flow arrows on piping & ductwork
- Points in manual override and/or alarm should be shown in red
- BACnet points (read-only) shown separately



# Example: BAS Graphic

**AHU-7 Serves: Lower Level/ 1st FL / 2nd FL Rooms**

Nov 14, 2008 7:28 PM  
 Outside Air Temp 59.4 °F  
 Outside Air Humidity 77.3 % RH

### Setpoints

45 °F	Preheat Low Limit Stpt	58 °F	Sum/Win Switch Stpt	1.0	WU/CD Timer (Hour...
80 °F	Unocc Clg Space Temp SP	12 %	Ret Fan Vfd Min Stpt	45 °F	Mixed Temp Low Stpt
60 °F	Unocc Htg Space Temp SB	100 cfm	Min OA Flow Stpt	55 °F	Unocc Clg SA Stpt
60 °F	Economizer OA Lockout	60 °F	Warmup Mode Stpt	80 °F	Unocc Htg SA Stpt
60	Fan Failure Delay (Seconds)	80 °F	Cooldown Mode Stpt	250	Ret Diff Flow Stpt (CFM)
0.5	Supply Static SP	0.533 in W.C.	Supply Static Press	46 %	VFD Spd Cmnd
95 %	Supply Low Static Alarm SP	15 Minutes	Supply Low Static Alarm Delay		

### Modes/Alarms/Enables

- Manual System St...
- SF Manual Start
- EF Out Of Servi...
- SF Out Of Servi...
- Unocc Clg Locko...
- Unocc Htg Lockout
- Warmup Mode Lockout
- Cooldown Mode Lockout
- Supply Fan Enable
- Return Fan Enable
- Return Fan Failure
- Supply Fan Failure
- ALARM RESET
- STATIC PRESS. RESET
- Summer Mode
- Winter Mode
- Scheduled Start
- Startup Mode
- Occupied Mode
- Warmup Mode
- Cooldown Mode
- Unocc Htg Mode
- Unocc Cooling Mode
- Economizer Mode
- Prefilter Alarm
- SF Low Suct Alarm
- SF High Static Alarm
- RF Low Suct Alarm
- RF High Static Alarm
- Low Supply Static Alarm

**Average Space Temp**  
72.6 °F

Return Air Temp 72.2 °F

RF VFD Fdbk 80 %

EA Damper 100 % Open

RA Damper 0 % Open

OA Flow 11389 CFM

OA Damper 100 % Open

Mixed Air 62.2 °F

Pre-Heat Temp 60.1 °F

Heating Valve 0 % Open

OA Plenum Temp 311.1 °F

OA Plenum Humidity 94.1 %

Return Air Flow 12679 CFM

Supply Air Temp 55.2 °F

Supply Air SP 55.1 °F

Supply Air Flow 12545 CFM

Supply Static 0.533 in W.C.

VFD Speed 46 %

CHWR Valve 30 % Open

3.000 Return Flow Kp	0.300 Return Flow Ki	60.000 Supply Static Kp	8.000 Supply Static Ki
3.0 Preheat Low Limit Kp	0.3 Preheat Low Limit Ki	3.0 Temp Ctrl Loop Kp	0.5 Temp Ctrl Loop Ki
0.050 Min OA Flow Kp	0.050 Min OA Flow Ki	3.0 Mixed Air Lo Limit Kp	0.5 Mixed Air Lo Limit Ki

# Trend Logs

- What are trend logs?
- What to look for when searching for opportunities?
- How to use trend logs

# Trend Logs

- What are they?
  - Time interval stamped data points of actual conditions as read and recorded by the BAS
  - Usually presented as Comma-Separated Values, Excel, or Graphs

# Example: Trend Log Data

AHU-1		Cooling Valve % Open	Supply Air Flow (cfm)	Heating Valve % Open	Humidity Valve (mA)	Pre-Heat Temp (F)	SAF Status	Supply Air Temp Setpoint (F)	Supply Air Temp (F)	Supply Fan VSD Output (0-10 V)	VSD Freq. (Hz)	Outside Air Temp (F)
Date	Time	A01CCO	A01CFM	A01HCO	A01HUV	A01PHT	A01SAF	A01SAS	A01SAT	A01SVD	A01SVO	OAT
5/8/2011	0:00:00	0	3107.2	100	4	76.3	ON	96.2	76.5	4	39.6	59.35
5/8/2011	0:15:00	0	3107.2	100	4	76.3	ON	98	77.5	4	39.6	59.2
5/8/2011	0:30:00	0	3075.3	100	4	76.3	ON	99.8	77.3	3.9	38.6	58.05
5/8/2011	0:45:00	0	3083.3	100	4	74.3	ON	101.5	73.3	4	39.6	58.4
5/8/2011	1:00:00	0	3075.3	100	4	76.3	ON	103.1	77.4	4	40.1	58.95
5/8/2011	1:15:00	0	3107.2	100	4	78.3	ON	104.7	78.4	4	39.6	58.85
5/8/2011	1:30:00	0	3067.3	100	4	78.3	ON	106.3	77.9	4	40	58.7
5/8/2011	1:45:00	0	3123.1	100	4	78.3	ON	107.8	77.3	4	39.5	58.2
5/8/2011	2:00:00	0	3083.3	100	4	78.3	ON	109.3	77.6	4	39.6	58.4
5/8/2011	2:15:00	0	3083.3	100	4	74.3	ON	110	74.4	3.9	39.3	57.9
5/8/2011	2:30:00	0	3075.3	100	4	74.3	ON	110	73.5	4	39.8	57.45
5/8/2011	2:45:00	0	3059.3	100	4	76.3	ON	110	77.8	4	39.9	59.35
5/8/2011	3:00:00	0	3083.3	100	4	78.3	ON	110	78.8	4	39.6	59.05
5/8/2011	3:15:00	0	3083.3	100	4	78.3	ON	110	78.8	4	39.6	58.7
5/8/2011	3:30:00	0	3099.2	100	4	78.3	ON	110	78.3	3.9	38.9	58.35
5/8/2011	3:45:00	0	3139.1	100	4	78.3	ON	110	78.6	3.9	39.3	59.2
5/8/2011	4:00:00	0	3099.2	100	4	74.3	ON	110	74.6	4	39.8	57.7
5/8/2011	4:15:00	0	3131.1	100	4	72.3	ON	110	71.8	3.9	38.7	57.95
5/8/2011	4:30:00	0	3091.2	100	4	72.3	ON	110	70.8	4	39.6	57.85
5/8/2011	4:45:00	0	3099.2	100	4	76.3	ON	110	77.8	4	40.3	57.9
5/8/2011	5:00:00	0	3107.2	100	4	70.3	ON	110	72.3	4	39.8	57.7

# Trend Logs

- Virtually all Building Automation Systems have trend logging capabilities
- Few have them set up and enabled!
- Many facilities which have trend logs set up do not use them

# Trend Logs as Virtual Testing

- Trend-logging is a powerful analysis tool
- Better than functional testing because it shows system integration effects and the impact of dynamic loads
- Better than BAS graphic review because it is not a snapshot...it exhibits system behavior over time

# Setting Up Trend Logs

- System memory must be analyzed to make sure it has sufficient capacity (especially with older systems)
- Decide how many points are to be trended and in what intervals
  - Recommend intervals no less than 5 minutes and no greater than 15 minutes between data points.

# Data Mining

- “Data mining” is the process of interpreting the trend logs
- This can be done with a combination of graphing and calculations



# Graphing the Data

- Plot the data using a software tool (Excel, Hoboware Pro, Matlab, etc.)
- *Onset* "Hoboware" is great for big picture
  - Allows you to pan and zoom in on data
- Excel is great for the data mining
  - Allows you to perform more elaborate checks, filters, and apply formulas to the raw data

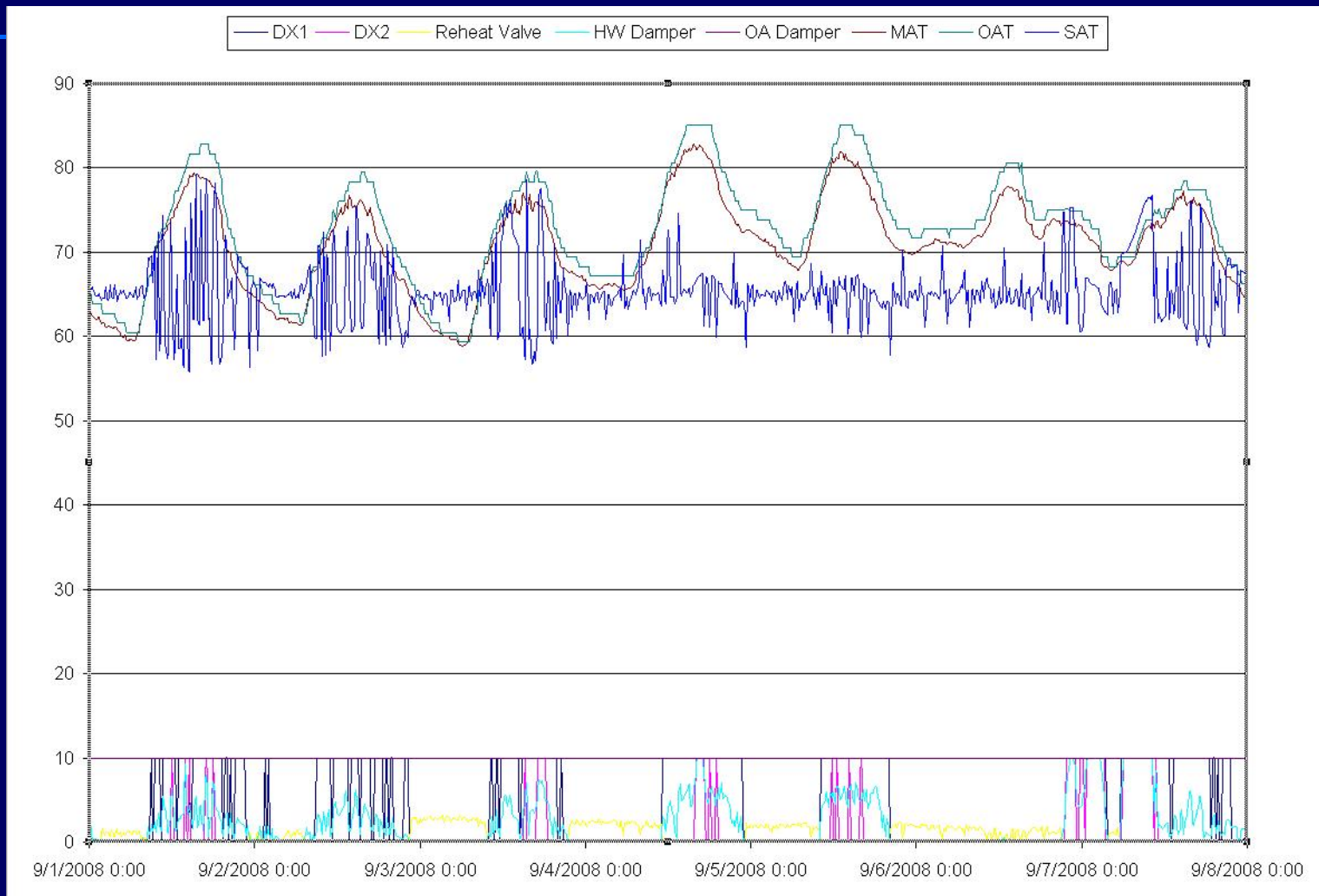
# Graphical Analysis of Trend Logs

- Look for sudden changes in any of the trends
- Look for data that doesn't make sense!
  - Equipment that shouldn't be running
  - Temperatures higher/lower than expected
  - Rapid cycling of valves/dampers
- Make note of smaller time intervals that will need a closer look

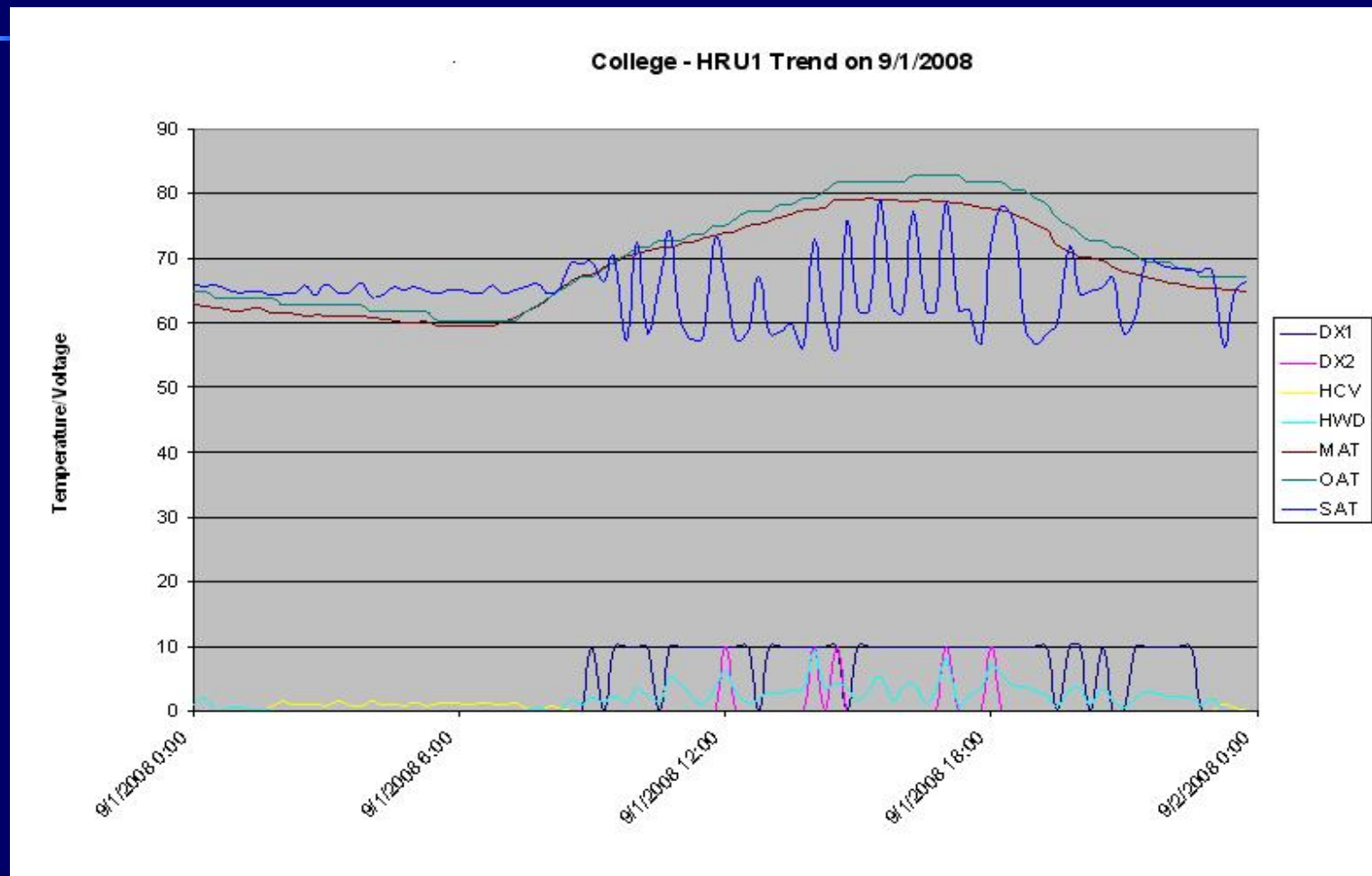
# Telescoping In

- Plot several smaller data sets that need a closer look
  - These can be used as “evidence” in trend log reports
- When studying potential issues, think in terms of system interactions
- Look for common RCx opportunities

# One Week Trend

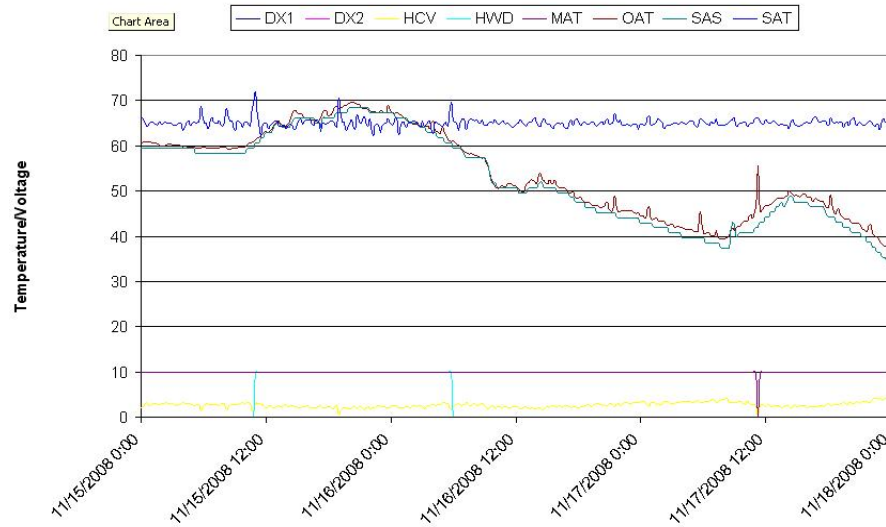


# Example: A 1-Day Trend

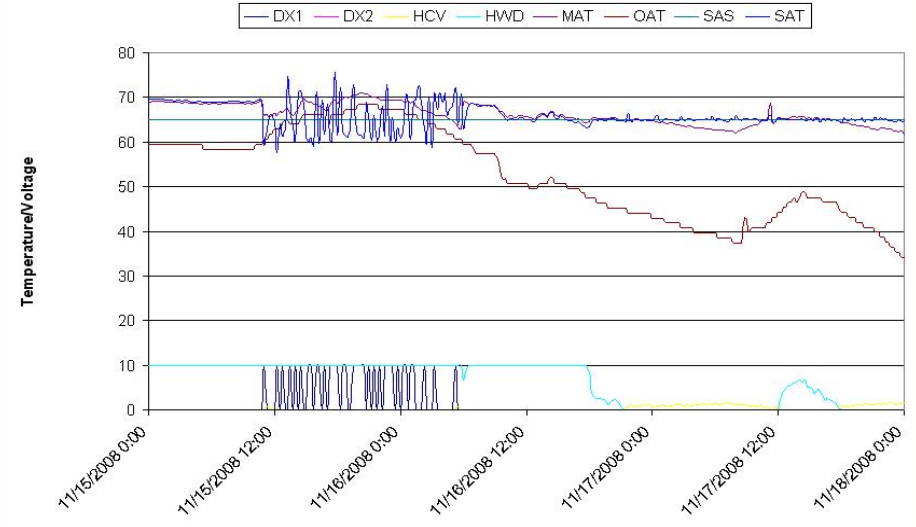


# Identical Units During Same Time & Dates

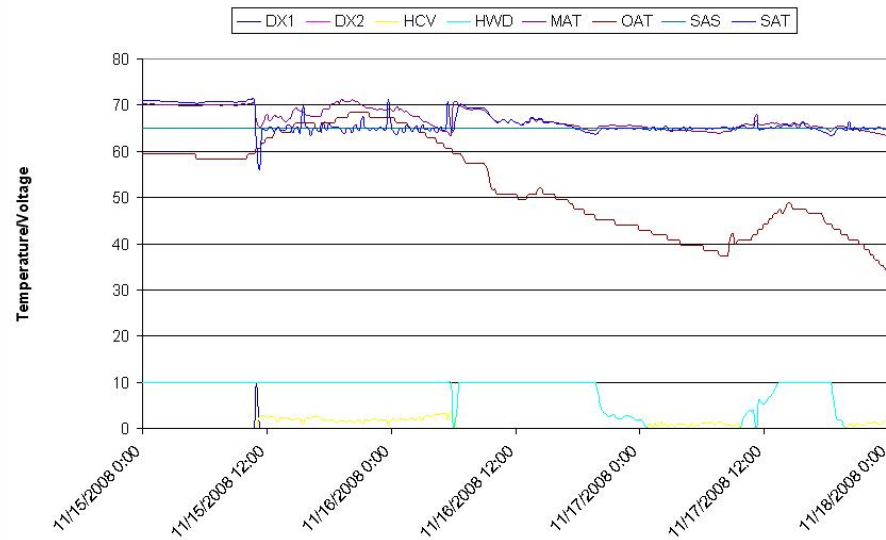
- HRU 1 - 11/15-11/17/2008



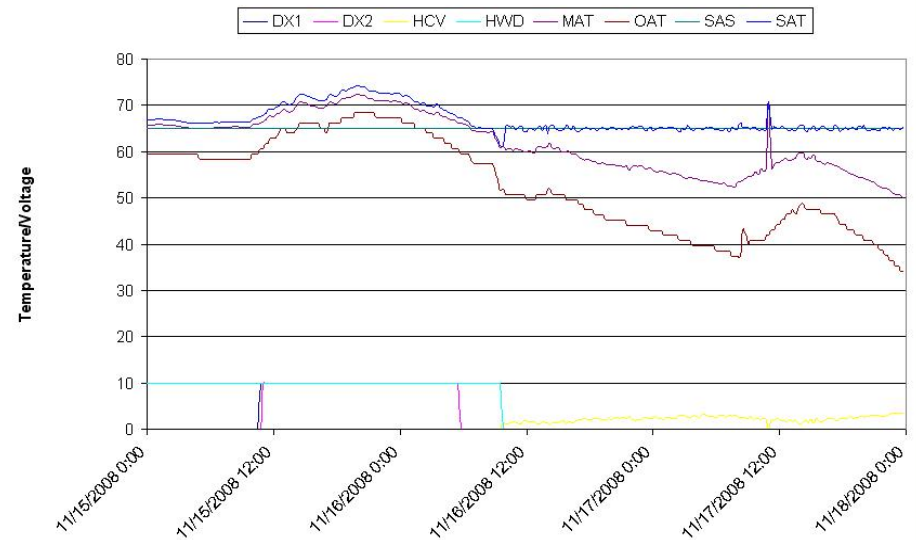
- HRU 2 - 11/15-11/17/2008



- HRU 3 - 11/15-11/17/2008



- HRU 4 - 11/15-11/17/2008



# Using Excel and Formulas to Analyze Data

Cooling engaged = 10

This column was created to identify when cooling was engaged at outside air temperatures below 65F

9/11/2008 19:45	10	0	0	2.28	69.15	63.85	65	69.48	22.8	0	22.8	1
9/11/2008 20:00	10	0	0	2.77	69.12	62.73	65	69.94	27.72	0	27.72	1
9/11/2008 20:15	10	0	0	2.48	69.03	62.73	65	66.1	24.83	0	24.83	1
9/11/2008 20:30	0	0	0	0.31	69.1	62.73	65	56.4	3.11	0	3.11	0
9/11/2008 20:45	0	0	0	0.32	69.08	61.62	65	60.86	3.18	0	3.18	0
9/11/2008 21:00	0	0	0	1.12	69.03	61.62	65	66.29	11.18	0	11.18	0
9/11/2008 21:15	0	0	0	1.75	68.96	61.62	65	68.59	17.55	0	17.55	0
9/11/2008 21:30	10	0	0	2.49	69.15	61.62	65	69.69	24.9	0	24.9	1
9/11/2008 21:45	10	0	0	2.55	69.23	60.5	65	66.92	25.53	0	25.53	1

Outside Air Temperature

# Testing Controls Hardware

- Conduct point-to-point check out-is it necessary?
- Verify operation of end devices: coil control valves and damper operation
- Inspect sensor/instrumentation locations
- Verify calibration



# Example: Point-to-Point Checkout

<b>EnergyNet Controller</b>		<b>Battery Tab Removed:</b> 3.8V		<b>PH01</b>		<b>Infinet Controller</b>		<b>Serial #: 92770</b>		<b>Exp-1:</b>		<b>Power Source:</b>	
<b>Name:</b> CX01_Quad1				<b>Type:</b> SCX920				<b>Description:</b> Lazer Craze		<b>Exp-2:</b>		<b>Location:</b>	
<b>ID #:</b> 1				<b>ID#:</b> 11				<b>Location:</b>		<b>Notes:</b>		<b>Demolition Complete:</b>	
<b>Port:</b> Comm2													

Inputs			End Device Material List		Configuration								Integrity Validation							
CHAN	POINT NAME	DESCRIPTION	PART NO.	MANUFACTURER	TYPE	UNITS	Elect.Units		Eng. Units		TREND	INV	ALRM	INSTALLED	ASSIGNED	RESISTOR POS.	PRE-TEST VALUES		FINAL VALUES	
							BOT	TOP	BOT	TOP							FRONT END	HAND HELD	FRONT END	HAND HELD
1	FilterStatus	Filter Status	T30-C10	meduS	Voltage	In. WC	1	5	0	1	X		X	①	①	OFF	-.3"	.15"	-.25"	.25"
2	SupAirTemp	Supply Air Temperature		Andover Controls	ACCTemp	Deg. F	0	0	0	0	X		X	①	①	CN	78.7	78.5		
3	RetAirTemp	Return Air Temperature		Andover Controls	ACCTemp	Deg. F	0	0	0	0	X		X	①	①	CN	70.6	69.1		
4	MixedAirTemp	Mixed Air Temperature AVG		Greystone	ACCTemp	Deg. F	0	0	0	0	X		X	①	①	CN	102.6	86.4		
5	RetSmkDet	Return Smoke Detector			Digital	On=Alarm	0	0	0	0		X	X	①	①					
6	HtgCoilTemp	Heating Coil Temperature AVG		Greystone	ACCTemp	Deg. F	0	0	0	0	X		X	①	①	CN	84.6	84.6		
7	SupSmkDet	Supply Air Smoke Detector			Digital	On=Alarm	0	0	0	0		X	X	①	①					
8	SupStaticPress	Supply Air Static Pressure =	T30-C10	meduS	Voltage	In. WC	1	1.19	7.5	0	1.6	X	X	②	②	OFF	.261"	.12"	.118"	.115"
9	SupPressHi	High Supply Air Static Pressure	1900-5 MR	Dwyer	Digital		0	0	0	0	X	X	X	①	①	CN		3.6"		
10	SupPressLo	Low Supply Air Static Pressure	1900-5 MR	Dwyer	Digital	On=Low	0	0	0	0	X	X	X	①	①	CN		2"		
11					Voltage	RH	1	5	0	1	X		X	①	①					
12	RmTemp1	Room Temperature		Andover Controls	ACCTemp	Deg. F	0	0	0	0	X		X	①	①	CN	70.4	69.5		
13	RmTemp2	Room Temperature		Andover Controls	ACCTemp	Deg. F	0	0	0	0	X		X	①	①	CN	69.7	69		
14	RetAirHumidity	Return Air Relative Humidity			Voltage	RH	1	5	0	1	X		X	①	①	OFF	15.4%	13.3%		
15	SupFanStatus	Supply Fan Status	722	Hawkeye	Voltage	Amps	0	8.5	0	0.2	X		X	①	①	OFF	7.5A	5.5A	5.5A	5.5A
16					Voltage	RH	1	4	0	1	X		X	①	①					
17	LoTempSwitch	Low Temperature Switch	4700A-1	pein	Digital	On=Freeze	0	0	0	0	X	X	X	①	①	CN				
18	UPS_11	UPS_11 Network Rm11			Digital	On=Alarm	0	0	0	0	X	X	X	①	①					

Inputs			End Device Material List		Configuration								Integrity Validation							
CHAN	POINT NAME	DESCRIPTION	PART NO.	MANUFACTURER	TYPE	UNITS	Elect.Units		Eng. Units		TREND	INVERT	ALRM	INSTALLED	ASSIGNED		PRE-TEST VALUES		FINAL VALUES	
							BOT	TOP	BOT	TOP							FRONT END	ACTUAL	FRONT END	ACTUAL
1	SFC_01	Supply Fan S/S			Digital		0	0	0	0	X		X	①	①					
2	SFS_06	Supply Fan Speed			Current		4	20	0	1	X		X	①	①					
3	TCV_3B	CHW Valve Modulation			Current	Open	4.7	22.3	0	1	X		X	①	①					
4	ByDmp	Bypass Damper			Current	Open	6.7	15.1	0	1	X		X	①	①					
5	TCV_4C	Max OA Dampers			Current	Open	8.38	16.5	0	1	X		X	①	①					
6	TCV_4A	Return Air Dampers			Current	Open	10.8	4	0	1	X		X	①	①					
7	TCV_4B	Min. OA Damper			Current	Open	4.8	13.8	0	1	X		X	①	①					
8	TCV_3A	Steam Valve Modulation			Current	Open	14	8.4	0	1	X		X	①	①					
9	TCV_11	Discharge Air Damper =			Current	Open	7	14	0	1	X		X	①	①					
10	TCV_12	Discharge Air Damper			Current	Open	7	14	0	1	X		X	①	①					

Miscellaneous parts		End Device Material List	
QTY	DESCRIPTION	PART NO.	MANUFACTURER

Hardware Commissioning Sign-Off Legend			
Tag	Date	Initials	Signature
①	11-3-08	JL	<i>[Signature]</i>

Commissioning Legend (Miscellaneous)	
NI	= Not Installed
NC	= Not Complete
N/A	= Not Applicable
North Andover, MA	SCALE DRAWN BY: NONE APPROVED BY:
POINT LIST & COMMISSIONING SHEET FOR CX01_Quad1 PH01	
Date: 5/23/2008	Rev #: 1 Drawing Name: H-039



# Functional Testing

- Field Testing of Controls Software Algorithms
  - Create tests which simulate the sequence of operation
  - Conduct relative calibration tests
  - Check Communications
  - Check data archiving
  - Review Trend Logs
  - Seasonal testing